

Date: Friday, 2/23/2007 8:31:04 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CUSHION	
Job Number	: 30872				
Estimate Number	: 10158				
P.O. Number	: N/A		Part Number	: D2182B	
This Issue	2/23/2007	S.O. No. : N/A	Drawing Number	: D2182 REV C	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: C	
Previous Run	: 30397		Material	: N/A	
Written By			Due Date	: 3/10/2007	
Checked & Approved By			Qty:	350	Um: Each
Comment	: Est: 98.09.21 Re-done KS				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: 3168 Extrude per Dwg D2182	
2.0	10173	NEOPRENE CUSHION
	Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s) CUSHION	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/03/06
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 30872

Part Number: D2182B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



3508n

Comment: FINAL INSPECTION/W/O RELEASE

207K3106

Job Completion



U 87-03-06

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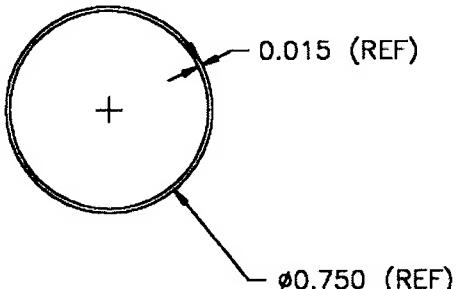
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

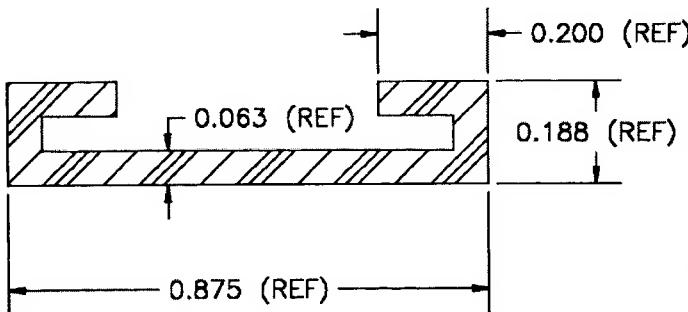
NOTE: Date & initial all entries

RELEASED
97/05/16 DS



D2182-050, HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100



W-WHITE
B-BLACK
D2182W050, RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

NO 32872
MATERIAL: CONTROLLED COPY
CORRECT TO AMENDMENT
WITHOUT NOTICE
WORK OF THE
ENGINEERING
RETURN TO
SHOP COPY
ENG. AMEND.
AMEND. COPY

DART

DA COPY CENTER

PREPARED		DART AERO ACCESSORIES INC	
		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. C	SHEET 1 OF 1
<i>KE</i>	<i>RW</i>	D2182	SCALE
DATE	TITLE		
Jan. 6, 1995	RUBBER CUSHION		
B	ADD MATERIAL SPECIFICATION		
C	97.05.14 ADD HEAT SHRINK		



Avid Products

CERTIFICATE OF COMPLIANCE

This is to certify that the item(s) listed below shipped on **03/02/07** Customer P.O # **00003168** Lot # **POA39590**. Were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted herein.

Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate conformance with applicable specification requirements.

<u>QUANTITY SHIPPED</u>	<u>PART NUMBER</u>	<u>DESCRIPTION/SPECIFICATION</u>
350 Ft	6004	SANTOPRENE 101-73

Jorge Osuna
JORGE OSUNA
SHIPPING

03/02/07

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